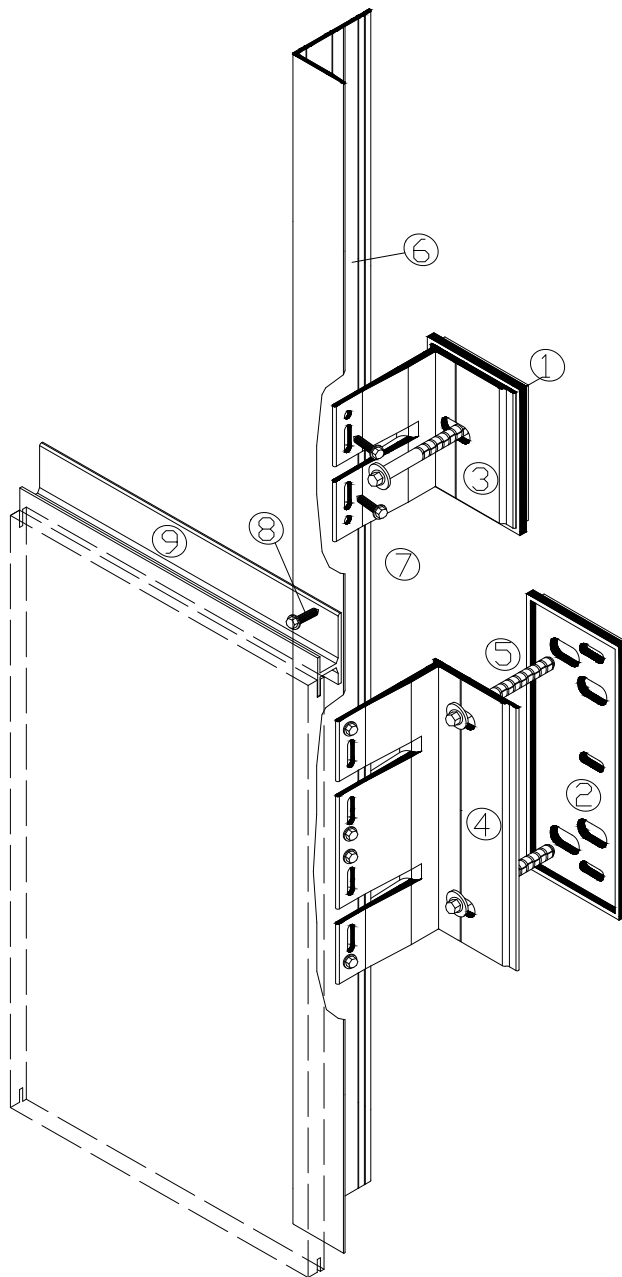


Contents	page 1
Construction depth	page 2
Horizontal section of panel joint	page 3
Horizontal section of mid support	page 4
Horizontal section of external corner	page 5
Horizontal section of internal corner	page 6
Horizontal section of window reveal	page 7
Vertical section of fixed point	page 8
Vertical section of sliding point	page 9
Vertical section of bottom ending	page 10
Vertical section of upper ending	page 11



System F1.23	
Nr.	Description
1	insulator I.F1.CAM
2	insulator I+F1.CAM
3	bracket F1.
4	bracket F1+
5	wall anchor
6	L-profile
7	self drilling screw
8	self drilling screw
9	clip rail

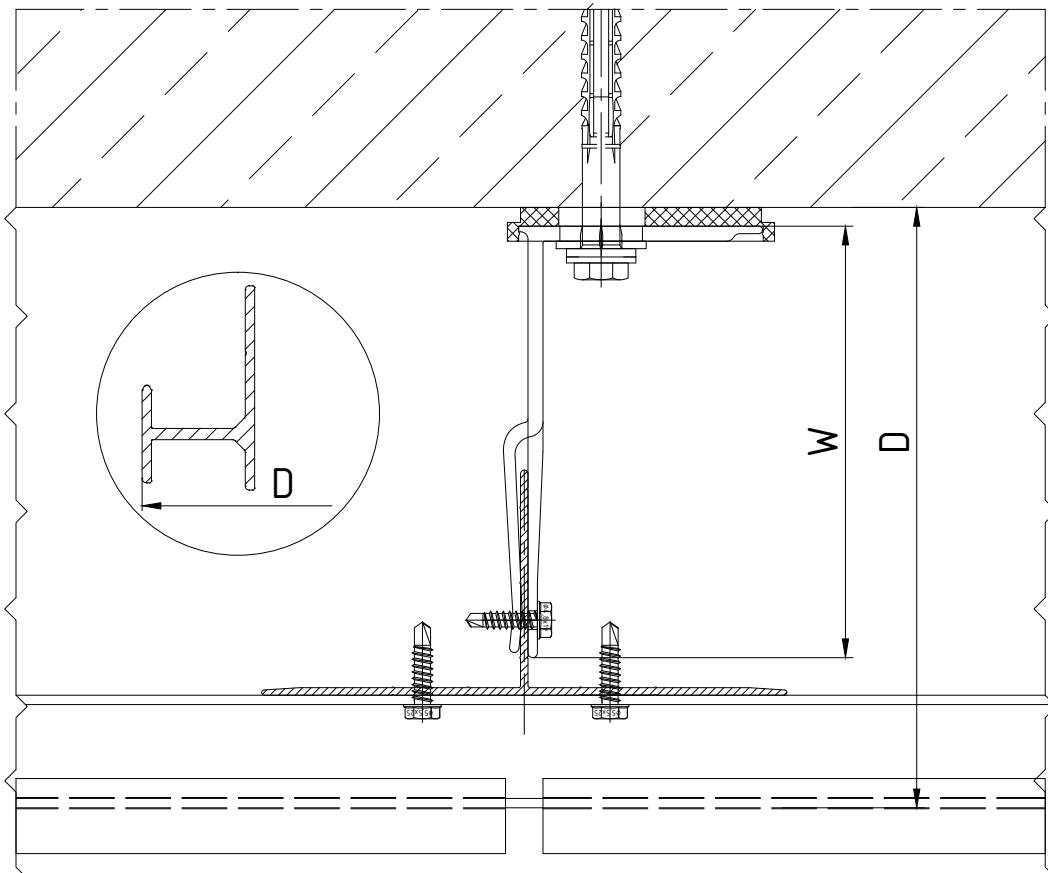


Table of Distances

bracket F1	bracket F1+	depth "W"	distance "D"
F1.35	F1+35	35mm	72mm <sup>*)</sup> - 110mm
F1.50	F1+50	50mm	87mm <sup>*)</sup> - 125mm
F1.80	F1+80	80mm	117mm - 155mm
F1.100	F1+100	100mm	137mm - 175mm
F1.115	F1+115	115mm	152mm - 190mm
F1.135	F1+135	135mm	172mm - 210mm
F1.150	F1+150	150mm	187mm - 255mm
F1.170	F1+170	170mm	207mm - 245mm
F1.185	F1+185	185mm	222mm - 260mm
F1.200	F1+200	200mm	237mm - 275mm
F1.220	F1+220	220mm	257mm - 295mm
F1.255	F1+255	255mm	292mm - 330mm
F1.285	F1+285	285mm	322mm - 360mm
F1.320	F1+320	320mm	357mm - 395mm

\*)These distances can only be obtained by using vertical profiles with shorter flange length.

